# B-COMMAND 




The rotary limit switch is a device which allows you to control the movement of industrial and building machines. The shaft is connected to the motor, so that, after a certain number of tums, the cams make the switches work, and then they can camy out their pre-set manoeuvre.

The range of FCN rotary limit switches has been planned with a particular intemal symmetry that allows you to have a series of 5 microswitches (on-off exits) as well as some other linear exits, and a potentiometer in the same box.

The innovative and thorough regulation of the cams allows you to set the microswitches working point linearly and mic rometrically.

Reduction ratios range tums out to be remarkably large, since mic roswitc hescan be fitted with guaranteed opening (EN 60947-5-1) as well as deviation or progressive double opening contacts.

The choice of different cam profiles allows you to modify the limit switc hes function diagram.

## Technic al Features General

| Marking harm. Rules | : CE <br> : EN60947-1, EN60947-5-1, EN60529, EN60204-1, EN60529, EN418, 2006/95 CE, 98/37 CE |
| :---: | :---: |
| Rated Voltage | : 250V ~ |
| Max. Operating Voltage | : 250V ~ |
| Temperature |  |
| Operational | : $-20^{\circ} \mathrm{C}-+60^{\circ} \mathrm{C}$ |
| Insulation Class | : Class II |
| Protection Degree | : IP 55 |
| Cable Entry | : one/more cable glands |
| Material Enclosure | : Themoplastic material |
| Material Shaft | : Sta inless Steel |
| Diameter Shaft | : 12 mm |
| Weight | :ca.300g |

## Dimensions



## Technic al Features Contacts

Schalter
: 1NC Schleichsc halter (Typ P) 1NO/1NC Sprungsc halter zwangsöffnend (Typ D) 2NC Schleichschalter gestuft (Typ M) 1NO/1NC Schleichschalter (Typ MD)
harm. Vorschriften
: EN60947-5-1
Isolierspannung
: 250V ~
Betriebsstrom
: 10(3)A
Lebensdauer
: 2 Mio. Schaltspiele
Sc ha Itleistung
: gem. EN60947-5-1
Anschlüsse
: Schraubanschluss

## Eectrical Performance

| AC 15 | $\mathrm{Ve}_{\mathrm{e}}(\mathrm{V})$ | 24 | 48 | 110 | 230 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{e}(\mathrm{A})$ | 10 | 10 | 6 | 3 |
| DC13 |  |  |  |  |  |
| $\mathrm{Ve}(\mathrm{V})$ | 24 | 48 | 110 | 220 |  |
|  | $\mathrm{le}_{\mathrm{e}}(\mathrm{A})$ | 3 | 1,5 | 1 | 0,5 |

## Revolution Ratios

1:7,5 with 2, 3, 4 or 5 Contacts
1:15 with $2,3,4$ or 5 Contacts
1:25 with 2, 3, 4 or 5 Contacts
1:35 with 2, 3, 4 or 5 Contacts
1:50 with 2, 3, 4 or 5 Contacts
1:60 with 2, 3, 4 or 5 Contacts
1:100 with $2,3,4$ or 5 C ontacts

1:120 with 2, 3, 4 or 5 Contacts
1:140 with 2, 3, 4 or 5 Contacts
1:200 with 2, 3, 4 or 5 Contacts
1:275 with 2, 3, 4 or 5 Contacts
1:400 with 2, 3, 4 or 5 Contacts
1:550 with 2, 3, 4 or 5 Contacts

## Adiustina the Cams

Each cam is equipped with its own micrometer regulating screw. Each screw operates exclusively on the cam it is combined with, without interfering mechanically against its adjacent cams. Regulation can simply be camied out by rotating the regulating screw through a small blade screwdriver. Thanks to a particular friction system, rapidity and regulation precision are assured, which makes the structure stable, steady a nd reliable.

## Cams and Actuation Angle

The rotary limit switches series FCN can be equipped with maximum 5 switches. For actuating each contact the rotary limit switch can be manufa ctured with 4 different cam types.


## Installation and Wiring

The limit switches must be installed by qualified personnel, in compliance with the current safety noms. Before wiring, the machine power supply must compulsorily be intemupted. Correct installation calls for working temperatures from $-20^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$. The limit switch must not be used in any area which tums out to be potentially explosive, corrosive or with high sodium chloride contents. Acid, oil and solvent may cause the device deterioration; therefore it is recommended not to use either oil or fat to lubricate any part of the limit switch. The wiring installation must be completed and tested according to the current norms, in conformity with the electrical wiring diagram of the machine.
After the installation, it is compulsory to check if both the limit switch and the machine it controls work correctly.

Operations for limit switc $h$ installation:

- remove the cover by loosening the retaining screws
- connect the limit switch shaft to the extemal drive element by using a flexible joint, the male connection or the cog wheels, (page 6) in order to avoid any misalignment between the shafts
- fix firmly the limit switches by using the base plate or the flange(page 6) to prevent it from anomalous vibrations.


## Wiring Operations

- introduce the multipolar cable into the special cable entry
- strip the cable for electrical connection to the mic roswitches a nd potentiometer
- tape the initial part of the cable
- lock the cable in the cable entry
- camy out the electrical connection by tightening the mic roswitch screws to maximum torque of $0,8 \mathrm{Nm}$
- set the position of the cams by adjusting the regulation screws (page 4)
- regulate the potentiometer
- replace the cover and make sure that the gasket is correctly positioned in its housing.


## Maintenance Operations

- check if both the screws on the cover and the inner clamps are correctly tightened
- check if the multipolar cable is secured in the cable entry
- check wining conditions
- check the integrity of the gasket inside the cover
- check that the drive system is functioning correctly and the shafts are in alignment
- check that the limit switc hes are safely fixed
- check the integrity of the box

B-COMMAND declines any responsibility for damage deriving from incorrect installation or improper use of the product.


| No. | Item-Code | Description | No. | Item-Code | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | B50454 | Cover for 2-3 switches | 4 | BMOD5FC | Pinion Gear Module 5, 12 teeth Pinion Gear Module 6, 11 teeth Pinion Gear Module 8, 12 teeth Pinion Gear Module 10, 12 teeth Pinion Gear Module 14, 10 teeth |
|  | B50442 | Coverfor 4 switches |  | BMODGFC |  |
|  | B50447 | Coverfor 5 switches |  | BMOD8FC |  |
|  |  |  |  | BMODIOFC |  |
| 2 | BLEVFCNA | Cam Type A (white) |  | BMOD14FC |  |
|  | BLEVFCNB | Cam Type B (grey) |  |  |  |
|  | BIEVFCNC | Cam Type C (red) | 5 | BINNFC | Male Coupling |
|  | BLEVFCND | Cam Type D (white) |  |  |  |
|  |  |  | 6 | BAFESFC | Felxible Shaft |
| 3 | BFCNAPINT | Slow Contact 1NC (Type P) |  |  |  |
|  | BFCNDINT | Snap Contact 1NO/1NC (ChangeOver) (Type D | 7 | BRANFCN | Flange |
|  | BAPO2PRFC BAP1IFC | Slow Contact 2NC stepped (Type M) Slow Contact 1NO/1NC (Type MD) |  |  |  |

## B=СОMMAND

B-COMMAND GmbH
Gruetzmuehlenweg 46-22339 Hamburg
Tel: +49 40 538092-50-Fax: +49 40 538092-85

