

Customer Information Sheet

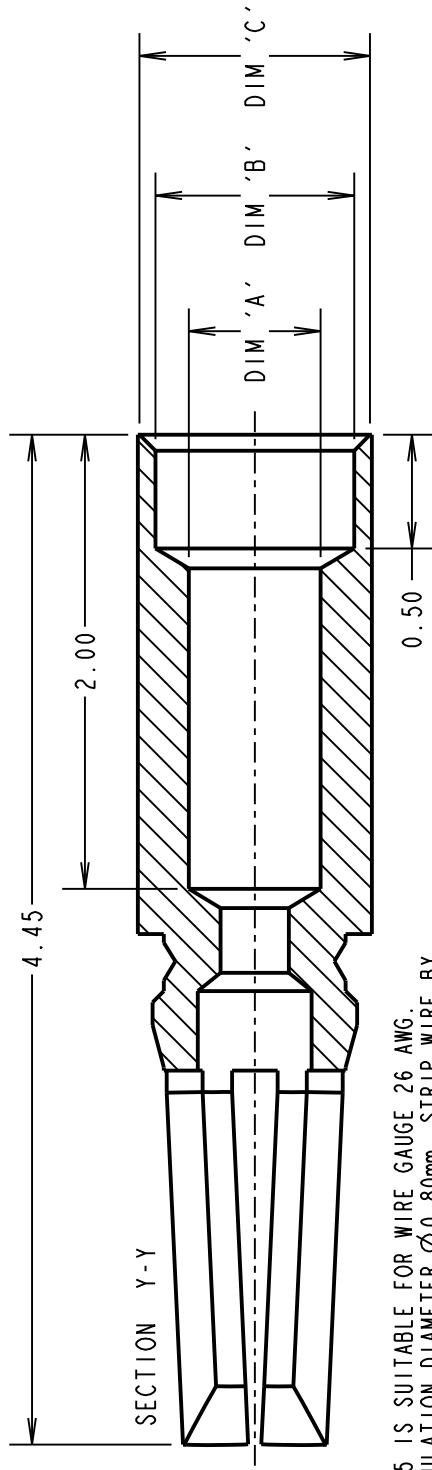
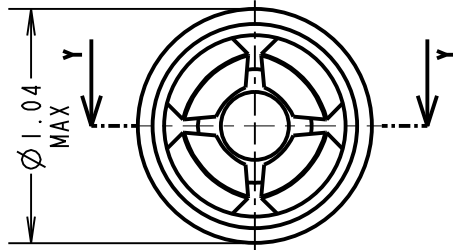
DRAWING No.: G125-0010005, G125-0020005

IF IN DOUBT - ASK

NOT TO SCALE

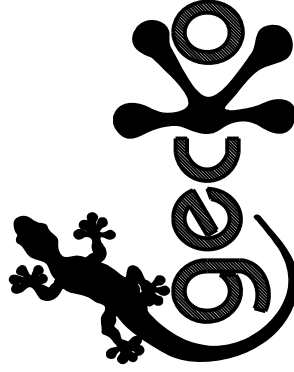
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



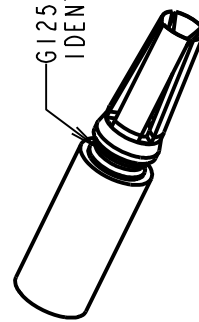
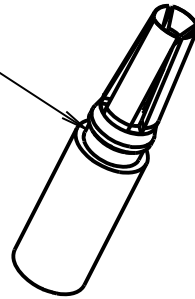
NOTES:

- G125-0010005 IS SUITABLE FOR WIRE GAUGE 26 AWG. MAXIMUM INSULATION DIAMETER \varnothing 0.80mm, STRIP WIRE BY 1.50-1.75mm FOR CRIMPING.
- G125-0020005 IS SUITABLE FOR WIRE GAUGE 28-32 AWG. MAXIMUM INSULATION DIAMETER \varnothing 0.72mm, STRIP WIRE BY 1.50-1.75mm FOR CRIMPING.
- RECOMMENDED CRIMP TOOL = Z125-900 & POSITIONER = Z125-901 CONTACT INSERTION / WITHDRAWAL KIT = Z125-902.
- FOR INSTRUCTIONS ON HAND CRIMP TOOL Z125-900, SEE INSTRUCTION SHEET IS-37.
- RECOMMENDED WIRE TYPES INCLUDE: BS 3G 210 Type A, MIL-W-16878/6 Type ET AND NEMA HP3 Type ET.
- PACKING: 100 PER BOX.
- HANDLING GUIDELINES:
WHEN HANDLING THIS PRODUCT WEAR NITRILE/LATEX POWDER FREE GLOVES OR FINGER COTS. TO PREVENT THE CONTAMINATION OF CONTACTS FROM HANDS.



PATENTED TECHNOLOGY

G125-0010005
NO IDENT



PART No.	MATERIAL	FINISH	DIM 'A'	DIM 'B'	DIM 'C'	IDENT GROOVE
G125-0010005	BERYLLIUM COPPER	0.20-0.30 μ m GOLD OVER	\varnothing 0.60 \varnothing 0.55	\varnothing 0.88 \varnothing 0.85	\varnothing 0.95 \varnothing 0.92	NO
G125-0020005		1.5-2.5 μ m NICKEL	\varnothing 0.48 \varnothing 0.44	\varnothing 0.80 \varnothing 0.77	\varnothing 0.87 \varnothing 0.84	YES

MGP	8	17.08.18	21298
NAME	ISS.	DATE	C/NOTE
APPROVED:	MGP		
CHECKED:	SB		
DRAWN:	S.FLOWER		
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
 X. = \pm 1mm
 X.X = \pm 0.50mm
 X.XX = \pm 0.10mm
 X.XXX = \pm 0.01mm
 ANGLES = \pm 5°
 UNLESS STATED


MATERIAL: SEE TABLE
FINISH: SEE TABLE
S/AREA: mm²

TITLE: G125 SERIES FEMALE CRIMP SIGNAL CONTACTS
DRAWING NUMBER: G125-0010005, G125-0020005
 SHT 3 OF 3

HARWIN

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Customer Information Sheet

DRAWING No. : G125-SERIES COMPONENT SPECIFICATION IF IN DOUBT - ASK  NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIALS:
 MOULDING, PICK & PLACE CAP:
 POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
 HALOGEN FREE, FREE OF RED PHOSPHORUS

CONTACTS:
 MALE PC-TAIL/SMT = PHOSPHOR BRONZE
 MALE CRIMP = BRASS
 ALL FEMALE CONTACTS = COPPER ALLOY

LOCKING HARDWARE:
 LATCHES: COPPER NICKEL TIN ALLOY
 SCREW LOCK: STAINLESS STEEL

BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
 STYCAST 2651 MM BACK POTTING WITH CATALYST 9

FINISH:
 ALL CONTACTS:
 0.2-0.3µ GOLD OVER NICKEL
 LATCHES:
 3.0µ 100% TIN OVER NICKEL

MECHANICAL:
 DURABILITY = 1000 OPERATIONS
 INSERTION FORCE = 2.8N MAX
 WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:
 CLASSIFICATION: 65/150/56 DAYS AT 93% RH
 TEMPERATURE RANGE:
 EIA-364-32 : 2000 TEST CONDITION IV, DWELL
 30mins, 5 CYCLES -65°C TO +150°C

* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
 10Hz TO 2000Hz, 1.5MM, 198 mm/s² (20G). DURATION 2HR

* EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 981 mm/s²
 (100G) FOR 6ms IN Z AXIS, 490 mm/s² (50G) FOR 11m/s IN X & Y AXIS.

* EIA-364-01A : 2000: ACCELERATION: 490 mm/s² (50G)
 * BUMP SEVERITY: 390 mm/s² (40G), 4000± 10 BUMPS
 * TESTED WITH LATCHED CONNECTORS

ELECTRICAL:
CURRENT RATING:
 EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
 EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX

CONTACT RESISTANCE:
 EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20mΩ MAX
 EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25mΩ MAX

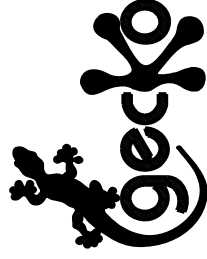
WORKING VOLTAGE:
 EIA-364-20C : 2004: SEA LEVEL (1006mbar) = 450V DC/AC PEAK
 EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar) = 250V DC/AC PEAK

VOLTAGE PROOF AT SEA LEVEL (1013mbar) = 600V DC/AC PEAK

INSULATION RESISTANCE:
 EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
 = 10 GΩ MIN AT 500V DC
 EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING)
 = > 1 GΩ MIN AT 500V DC

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).

MGP	4	22.06.17	20668
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: S.FLOWER			
CUSTOMER REF.:			
ASSEMBLY DRG:			



PATENT PENDING
 UK 1205109.0

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	S/AREA: mm ²	FINISH: SEE ABOVE	DRAWING NUMBER: G125-SERIES CONNECTORS



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