

# ATC990 Process Controller

1/4 DIN Auto-Tuning Control and Display of Process or Differential Pressure



## Features

- Auto-tuning control in a discrete 1/4 DIN package
- Graphical/text LCD Display with color change LED backlight on alarm (red/green)
- Graphical trend view of process, alarms & events as standard
- Easy to use Setup Wizard
- Single loop control
- Display and control of differential pressure is available
- USB port option for access to configuration and log files
- Data logging option logs process values, set points and alarms to .csv file for use with spreadsheets
- Modbus RS-485 and Modbus TCP Ethernet supported
- BlueControl configuration and commissioning software option

## **Description**

The ATC990 with a graphical/text LCD display is a universal input process controller with advanced functionality including Trend views as well as Digital Inputs, USB and data logging options. It provides a cost-effective way to control a single process parameter, such as for a plastics extruder. Designed to improve user efficiency many features are integrated to reduce commissioning time, simplify operation and minimize maintenance downtime. Reliably auto-tune and alarm on strain gauge, DC voltage, temperature or current inputs. The ATC990 can also control differential pressure when an optional secondary strain gauge input is used. Other useful display information includes alarm set points, peak values, error conditions, and engineering unit beacons. The controller provides a quick and easy set-up which includes a step by step configuration wizard which starts automatically on the first start up. An optional 24Vdc output supply is also available.



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### **Specifications**

Instrument Type:

Display:

Accuracy: Thermocouple :

DC Linear :

Sampling Time:

#### **PERFORMANCE CHARACTERISTICS**

Digital, panel-mount PID closed loop controller 160 x 80 Monochromatic Graphical LCD with backlight

> $\pm 0.1\%$  of full range,  $\pm 1LSD$  $(\pm 1^{\circ}C \text{ for internal CJC if enabled})$  $\pm 0.1\%$  of full range,  $\pm 1$ LSD 50mS, typical

#### INPUT

Input:	Strain gauge, Thermocouple or linear (Vdc, mA)
Strain Gauge:	350 to 5000 $\Omega$ , 1.4 to 4mV/V, excitation 10V $\pm 7\%$
Linear Input:	0 to 5Vdc and 0 to 10Vdc,
	0 to 20mA and 4 to 20mA
Input Signal:	-25 to 125% full scale (approximately -10mV to +50mV)
Input Impedance:	$<$ 10 $\Omega$ for linear current input
	$>$ 165k $\Omega$ for linear voltage input
Shunt Calibration:	With or without resistor (40 to 100%)

4 programmable voltage-free contact closure

Shunt Calibration: Digital:

#### **ALARM OUTPUTS**

ALARIVI UUTPUTS	
Alarm Type:	SPST 2A max @ 240Vac resistive load Dual relays have a shared common
Alarm Number:	3 standard
Alarm Update Time:	100mS, typical

#### **OUTPUTS**

Type (Retransmission):	0-5Vdc and 0-10Vdc, 0-20mA and 4-20mA
Type (Control):	0-5Vdc and 0-10Vdc (2% under/over drive)
	0-20mA and 4-20mA
Resolution:	15 3/4 bit
Accuracy:	$\pm 0.1\%$ of output span (mA @ ${<}500\Omega,$ V @ ${>}500\Omega)$

#### **CONTROL FUNCTION**

Туре:	Adaptive auto-tuning algorithm
	Serial Communication Interface
Туре:	Isolated RS-485
Protocol:	Modbus RTU

#### **MECHANICAL & PACKAGING CHARACTERISTICS**

Termination:	Screv
Front Panel:	IP65
Operating Temp:	32 to
Storage Temp:	-4 to
Humidity:	85%
Weight:	1.43

w terminals on rear with gasket (IP65 front USB connector) 122°F (0 to 50°C) 158°F (-20 to 70°C) relative humidity, non-condensing lbs. (650g)

#### **APPROVALS & CERTIFICATIONS**

CE Mark:	Self-certified to applicable standards
Agency Approvals:	UL

#### **POWER SUPPLY (MAINS)**

Input Power	
Mains Version:	100 to 240Vac, 50/60Hz switching
Low Voltage Version:	20 to 48Vac 50/60Hz 15VA or 22 to 65Vdc 12W
Power Consumption: Transmitter Power	15VA, max
Supply:	24Vdc into 400 $\Omega$ min, 60mA drive for 2-or 4-wire mA transmitters

## **Ordering Guide**

#### ATC990-X-X-X-X-X-X-X-X-X (Includes Retransmission ) Relay/Alarms Input Voltage 0 = No Relays0 = 100 to 240 Vac2 = Dual Relays Independent Common 1 = 24 Vac/DC3 = 3 Single Relays Data Logger, Real Time Clock and USB\* 4 = 3 Relays (1 Single, 1 Dual – shared common) 0 = Not Installed 2nd Input/Setpoint 1 = Installed\*Includes USB 0 = Not Installed1 = InstalledUSB w/USB Memory Stick\* Communications 0 = Not Installed0 = No Comms1 = Installed1 = RS-485 ModBus\*Not required with Data logger 2 = Ethernet Modbus TCP **Digital Inputs** 0 = Not Installed 24 V Transmit Power Supply 1 = Installed0 = Not InstalledRetransmission 1 =Installed – Use with relay options 0, 2 or 4 only 1 = Installed

